



Leaders in Reception Seating

Lesro Industries, Inc.
1 Griffin Road South
Bloomfield, CT
06002

Phone 860.243.3226
Fax 860.243.5392
www.lesro.com

Assembly Instructions For Luxe Chairs, Loveseats and Sofas

Tools required: 7/16" and 9/16" ratchets or wrenches. (Ratchet recommended.) Rubber mallet.

Note: These instructions are intended for various models and configurations. Your products may not look exactly as those shown in the diagrams.

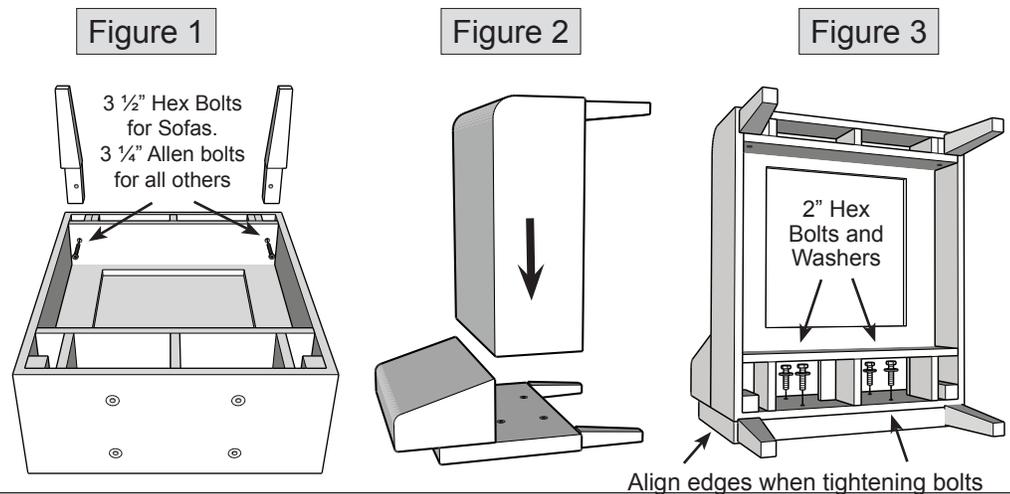
Important: The assembly process requires that some hardware be kept loose until later in the sequence. Follow these instructions closely to ensure correct assembly.

Recommendation: Retighten all bolts on a seasonal basis to ensure your product remains strong and stable for many years of use.

Weight Capacity: All Luxe guest chairs have a weight capacity of 500 lbs. per seat, bariatric chairs **750 lbs.**, loveseats **600 lbs.**, and sofas **700 lbs.**, unless otherwise stated.

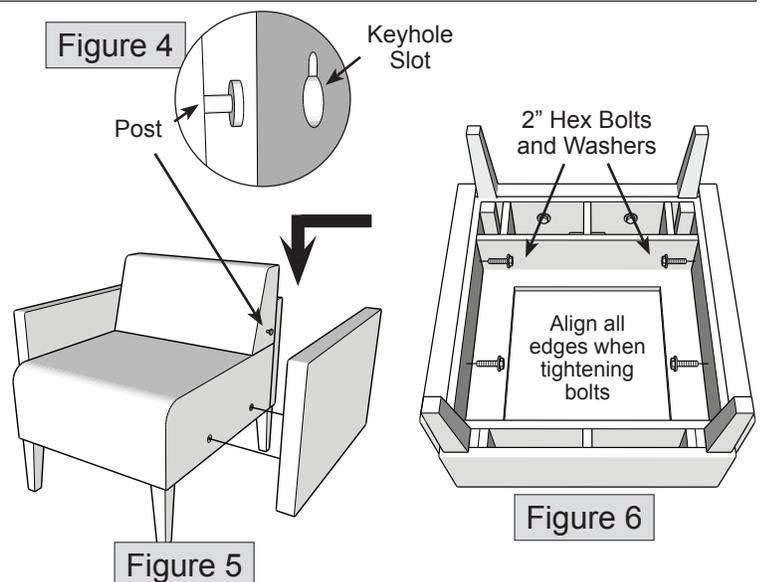
1. Unpack and identify all parts.
2. Lay seat upside down on a soft clean surface as shown in figure 1 and insert front legs into slots. Pay close attention to correct leg orientation. Use rubber mallet to ensure legs are fully inserted.
3. Install leg bolts through seat frame into legs and tighten securely.
4. Lay back assembly on a soft clean surface, as shown in figure 2.
5. Attach seat to back assembly using 2" bolts and washers into threaded inserts, as shown in figure 3. Align edges carefully and tighten bolts securely.
6. Your armless chair is now assembled and ready to use.

Section 1 - Chairs, Loveseats and Sofas without Arms



1. Follow instructions in Section 1 to attach seat to back assembly.
2. The arms attach to the seat/back assembly using a post-and-keyhole system, as shown in figure 4
3. With the chair in the upright position, attach arm panels by inserting post into keyhole slot, as shown in figure 5. With posts fully inserted, press arm panel down until posts "bottom out" in the keyhole slots.
4. **Important note:** Thicker fabrics might make it difficult to **fully** insert the posts into the key hole slots. If this problem occurs, you must press the back and arm pieces tightly together. This will compress the fabric and foam and enable the post head to drop deep enough into the key hole slot.
5. Attach arms to seat using 2" hex bolts and washers into threaded inserts, as shown in figure 6. Start each bolt first, until all have caught a few threads, then finger tighten only. Align bottom edges of seat and arms. Also align back edges of arms to back panel.
6. Tighten all bolts securely.
7. Your product is now assembled and ready to use.

Chairs, Loveseats and Sofas with Arms



Thank you for purchasing a Lesro product.
Need assistance with assembly? Call Lesro customer service 1-800-275-7545.
Visit us on-line at www.lesro.com